

# PTFE (TEFLON) – VIRGIN

## SPECIFICATIONS SHEET

### DETAILS

**Chemical Name:** PolyTetraFluoroEthylene

**Common/Trade Names:** Teflon®, Rulon®, Hostafion

**Abbreviation:** PTFE

**Properties (Colour):** White in virgin form

**Properties (Form):** Rod, Sheet, Tube, Block

**Machining:** Very good

**Grades:** Grades of PTFE are varied by the addition of fillers. Virgin (no filler). Glass fibre filled 15% and 25%. Carbon Filled. Bronze Filled.

**Chemical Resistance:** PTFE is considered to be a very chemical resistant material.

### KEY BENEFITS

- Does not absorb moisture
- Low coefficient of friction
- Electrical insulation
- Very good in contact with soft materials
- Excellent frictional characteristics between 'Static' and 'Dynamic' friction that is in "slip stick" application
- Outstanding chemical resistance
- Soft and formable
- Good weathering resistance
- Food Grade compatibility (Virgin)
- Tolerant of high temperature useful up to 200°C

### MECHANICAL PROPERTIES

Density $\rho$ (g/cm <sup>3</sup> )	2.18
Tensile Strength at Yield $s$ (Mpa)	25
Elongation at Break %	500
Modulus of Elasticity Tensile $E_t$ (Mpa)	700
Modulus of Elasticity Bending $E_b$ (Mpa)	-
Impact Strength kJ/mm <sup>2</sup>	NO BREAK
Hardness Ball Indent	30
Creep 1 % after 1000hr MPa	1.5
Coefficient of friction against Steel $\mu$	0.08-0.1

# PTFE (TEFLON) – VIRGIN (CONT.)

## THERMAL PROPERTIES

Melting Point °C	327
Glass Transition Temperature °C	-20
Thermal Conductivity W/M°C	0.25
Specific Heat J/(g.K)	1
Coefficient of Linear Expansion $\alpha$ 10 <sup>-6</sup> .°K	120
Safe Working Temp. Short Term °C	260
Safe Working Temp. Continuous °C	150
Minimum Working Temperature °C	-

## ELECTRICAL PROPERTIES

Dielectric Constant $\hat{\epsilon}$ 106 Hz	2.1
Dielectric loss Factor tand 106 Hz	0.0002
Volume Resistance W.cm	10 <sup>16</sup>
Surface Resistance W	-
Dielectric Strength kV/mm	48
Moisture Absorption % (at 50%RH)	-

\*Whilst all care has been taken to provide accurate & up to date information, we cannot provide legal certification of properties. We recommend that this information be used as a design guide only. Actual testing should be undertaken to confirm data if certification is required.\*